



# Accura<sup>®</sup> 60

Clear Class

Clear plastic for quickly producing rigid and strong parts

## Post-Cured Material

MEASUREMENT	CONDITION	METRIC	U.S.
Tensile Strength (MPa/PSI)	ASTM D 638	58-68	8410-9860
Tensile Modulus (MPa/KSI)	ASTM D 638	2690-3100	390-450
Elongation at Break (%)	ASTM D 638	5-13 %	5-13 %
Flexural Strength (MPa/PSI)	ASTM D 790	87-101	12620-14650
Flexural Modulus (MPa/KSI)	ASTM D 790	2700-3000	392-435
Impact Strength (J/m /Ft-lbs/in)	ASTM D 256	15-25	0.3-0.5
Heat Deflection Temperature	ASTM D 648 @ 66 PSI @ 264 PSI	53-55 °C 48-50 °C	127-131 °F 118-122 °F
Coefficient of Thermal Expansion (CTE)	ASTM E 831-93 TMA (T<T <sub>g</sub> , 0-40 °C) TMA (T<T <sub>g</sub> , 75-140 °C)	71-131 153	
Glass Transition (T <sub>g</sub> )	DMA, E''	58 °C	136 °F
Hardness, Shore D		86	86

## Features

- Clear and transparent
- Rigid and strong
- Great for investment casting patterns
- Headlamps, bottles and transparent assemblies

## Liquid Material

MEASUREMENT	CONDITION	VALUE
Viscosity	@ 30 °C (86 °F)	150-180 cps
Penetration Depth (D <sub>p</sub> )		6.3 mils
Critical Exposure (E <sub>c</sub> )		7.6 mJ/cm <sup>2</sup>
Color		Clear
Solid Density	@ 25 °C (77 °F)	1.21 g/cm <sup>3</sup> at 25 °C
Liquid Density	@ 25 °C (77 °F)	1.13 g/cm <sup>3</sup> at 25 °C



**middle east**  
3D PRINTING THE FUTURE

**3D SYSTEMS<sup>®</sup>**  
DISTRIBUTOR | Middle East & North Africa

U.A.E Office : 3204, Prism Tower, Business Bay, P.O. Box 28820, Dubai, U.A.E.  
K.S.A Office : Al Saif Tower, 6th Floor, King Abdullah Street, Near Intersection with Olaya Street, Riyadh, K.S.A.  
Tel : +971.4.443.3853 ; Fax : +971.4.443.3938 ; Email : info@3d-me.com ; Website: www.3d-me.com